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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/649,692	08/28/2000	Tyler E. Pease	141.009	8406	
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Andrew J Nilles			EXAMINER		
Nilles & Nilles SC Firstar Center Suite 2000			HORTON, YVONNE MICHELE		
1 110000					
777 East Wisconsin Avenue Milwaukee, WI 53202-5345			ART UNIT	PAPER NUMBER	
			3635		
			DATE MAILED: 11/22/2002	!	

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary

Application No. **09/649,692**

Applicant(s)

TYLER E. PEASE

Examiner

YVONNE M. HORTON

3635



	The MAILING DATE of this communication appears	on the cover sheet with the correspondence address				
	for Reply					
THE N	A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136 (a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the					
mailing - If the p - If NO p - Failure - Any rej	mailing date of this communication. If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).					
Status						
1) 💢	Responsive to communication(s) filed on 2/13/02 A	4ND 6/10/02 .				
2a) 🗌	This action is FINAL . 2b) 💢 This action	tion is non-final.				
3) 🗆	Since this application is in condition for allowance e closed in accordance with the practice under Ex par	except for formal matters, prosecution as to the merits is arte Quayle, 1935 C.D. 11; 453 O.G. 213.				
	tion of Claims					
4) 💢	Claim(s) <u>1-33</u>	is/are pending in the application.				
4	la) Of the above, claim(s)	is/are withdrawn from consideration.				
		· · · · · · · · · · · · · · · · · · ·				
	Claim(s) <u>1-33</u>					
	Claim(s)					
		are subject to restriction and/or election requirement.				
	ation Papers					
9) 🗆	The specification is objected to by the Examiner.					
10)	The drawing(s) filed on is/are	e a) \square accepted or b) \square objected to by the Examiner.				
	Applicant may not request that any objection to the di					
11)		is: a) □ approved b) □ disapproved by the Examiner.				
	If approved, corrected drawings are required in reply t					
12)	The oath or declaration is objected to by the Examin	iner.				
	under 35 U.S.C. §§ 119 and 120					
	Acknowledgement is made of a claim for foreign pr	riority under 35 U.S.C. § 119(a)-(d) or (f).				
a) 🗀	☐ All b)☐ Some* c)☐ None of:					
1	1. \square Certified copies of the priority documents have	e been received.				
2	2. Certified copies of the priority documents have	e been received in Application No				
	application from the International Burea					
	ee the attached detailed Office action for a list of the					
. —	Acknowledgement is made of a claim for domestic					
a) ∟ 15) □	a a a a a a a a a a a a a a a a a a a					
Attachme	Acknowledgement is made of a claim for domestic	priority under 35 U.S.C. 33 120 and/or 121.				
	erritis) stice of References Cited (PTO-892)	4) Interview Summary (PTO-413) Paper No(s).				
	rtice of Draftsperson's Patent Drawing Review (PTO-948)	5) Notice of Informal Patent Application (PTO-152)				
	ormation Disclosure Statement(s) (PTO-1449) Paper No(s).	6) Other:				
		ı				

Application/Control Number: 09/649,692

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Art Unit: 3635

DETAILED ACTION

Double Patenting

The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. See *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and, *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent is shown to be commonly owned with this application. See 37 CFR 1.130(b).

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

Claims 1-33 are provisionally rejected under the judicially created doctrine of double patenting over claims 1-20 of copending Application No. 09/704,137. This is a provisional double patenting rejection since the conflicting claims have not yet been patented.

The subject matter claimed in the instant application is fully disclosed in the referenced copending application and would be covered by any patent granted on that copending application

since the referenced copending application and the instant application are claiming common subject matter, as follows:

an insulated wall panel including a foam sheet having first and second planar sides and grooves, first and second reinforcing strips received in respective grooves, and first and second reinforcing layers; wherein the strips are mechanically altered.

Furthermore, there is no apparent reason why applicant would be prevented from presenting claims corresponding to those of the instant application in the other copending application.

Claim Rejections - 35 USC § 102

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 1,2,21,22,24,25 and 27 stand rejected under 35 U.S.C. 102(b) as being anticipated by U.S. Patent #5,638,651 to FORD. FORD discloses an insulated wall panel (10) including a foam sheet (15) having first (FE) and second (SE) planar sides and grooves (26), first and second reinforcing strips (24) have portions (IP) disposed inwardly from the first (FE) and second edges (SE) and received within respective grooves (26), and first and second reinforcing layers (12). Regarding claim 2, FORD also discloses two downwardly extending flanges (F), see the marked-up attachment. Regarding claims 21 and 25, the strip (24) is "configured" at the web portion of the strip (24) which serves as the recessed portion to receive fasteners, column 3, lines 59-61. In reference to claim 22 and 27, the fasteners are received in openings (28). In reference to claim 24, the heads of the fasteners (unlabeled) would rest against the web/recessed portion of the reinforcing strips (24) and the shank portion (also unlabeled) would extend therethrough.

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Claims 1 and 30-33 are rejected under 35 U.S.C. 102(b) as being anticipated by U.S.

Patent #6,408,594 to PORTER. PORTER discloses an insulated wall panel (10) including a foam sheet (16) having first (FE) and second (SE) planar sides and grooves (26), first and second reinforcing strips (24) have portions (IP) disposed inwardly from the first (FE) and second edges (SE) and received within respective grooves (26), and first and second reinforcing layers (12).

Claim Rejections - 35 USC § 103

The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

Claims 1 and 28-33 are rejected under 35 U.S.C. 102(b) as being obvious over U.S. Patent #6,408,594 to PORTER. PORTER discloses an insulated wall panel (10) including a foam sheet (16) having first (FE) and second (SE) planar sides, first and second reinforcing strips (18a,b; 20a,b; 22a,b) disposed inwardly from the first (FE) and second edges (SE), and first and second reinforcing layers (12,14). PORTER discloses the basic claimed structure except for the use of grooves to receive the reinforcing strips and except for explicitly stating how far the reinforcing members are disposed in from the edges of the foam sheet. In regards to the grooves, although PORTER does not disclose the use of grooves, grooves are old and very well known in the art to aid in placing, receiving and securing members. Thus, it would have been obvious to provide the structure of PORETER with grooves in order to simply accommodating the reinforcing members. In regards to claim 28, PORTER discloses a wall (100) wherein the reinforcing strips (114,118) are placed at the ends of the foam panel and there are no reinforcing strips on the opposing longitudinal sides. In reference to claims 29-32, PORTER does not explicitly disclose how far he positions his reinforcing members from the edges of the foam panels; and the applicant has shown no criticality for any one particular dimension for placing

the reinforcing members. Thus, it would have been an obvious matter of design choice to select a certain dimension according to the intended use of the article. For instance, if the panel were to be used in environments requiring less load and applied stresses, the dimensions for placing the reinforcing members might be closer to the ends and vice-versa. In reference to claim 33, PORTER discloses a first and second layers (12,14) that are paper, column 3, lines 1-16.

Claims 6-8 stand rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent #5,638,651 to FORD. FORD discloses the basic claimed panel except for explicitly disclosing bonding the reinforcing layer to define a vapor barber and the tensile strength of the reinforcing layers. Although FORD is silent with respect to forming a vapor barrier, it is obvious from the materials used in FORD (i.e. foam and steel) that the steel material offer a vapor barrier to the porous form material. Regarding the strength of the reinforcing layer, FORD, col 3 line 49 requires a high tensile strength material. The selection of a known material on the basis of its suitability for the use intended is an obvious matter of design choice.

Claims 11,12 and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over U.S. Patent #5,638,651 to FORD. The structure of FORD inherently discloses the method of manufacturing an insulated panel including the steps of creating a foam block (15); cutting the block; inserting reinforcing strips (24), covering the strips (24) with a reinforcing layer (12); and bonding the first reinforcing layer (12) to the foam sheets (15). And regarding claim 12, bonding a second reinforcing layer (12). FORD discloses the basic claimed structure except for mechanically texturing the strips. Texturing metal and plastic members prior to insertion of securing devices and prior to application of adhesives and other similar materials is old and very well known in the art. Thus, it would have been obvious to one having ordinary skill in the art to

texture the strips of FORD in order to prevent the securing devices from slipping while being

inserted.

Claims 14 and 15 stand rejected under 35 U.S.C. 103(a) as being unpatentable over U.S.

Patent #5,638,651 to FORD. FORD discloses the basic claimed method except for the steps of

applying adhesive and rolling the reinforcing layers. Although FORD does not disclose the use

of and adhesive, it would have been obvious to one having ordinary skill in the art to provide the

panel of FORD with adhesive in order to provide the panel and its exterior face with additional

reinforcement in ensuring the facings are maintained properly against the foam sheet.

Allowable Subject Matter

Claim 23 is objected to as being dependent upon a rejected base claim, but would be

allowable if rewritten in independent form including all of the limitations of the base claim and

any intervening claims.

Claims 3-6,10 and 13 are allowed.

Claims 16-20 remain as being allowable.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Yvonne M. Horton whose telephone number is (703) 308-1909.

Y. Horton

Patent Examin



United States Patent [19]

Ford

[11] Patent Number:

5,638,651

[45] Date of Patent:

Jun. 17, 1997

[54]	INTERLOCKING PANEL BUILDING
	SYSTEM

[76] Inventor: Vern M. Ford, 6287 N. 25 E., Idaho

Falls, Id. 83401

[21] Appl. No.: 668,238

[22] Filed: Jun. 21, 1996

Related U.S. Application Data

[63]	Continuation-in-part abandoned.	of Ser.	No.	295,598,	Aug.	25,	1994,
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[51]	Int. Cl.6 E04C	2/30; E04C 2/292
	U.S. Cl 52/309.	
	52/269; 52/271; 52/284	52/293.3: 52/277:

[56]

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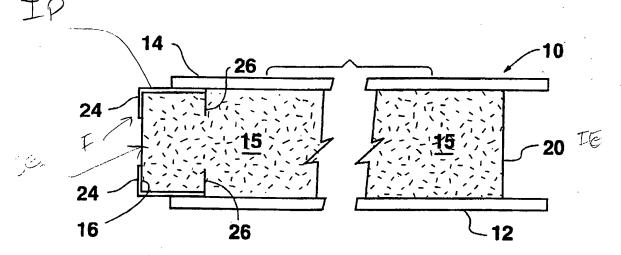
Primary Examiner—Carl D. Friedman
Assistant Examiner—Kevin D. Wilkens
Attorney, Agent, or Firm—Hopkins Roden Crockett Hansen
& Hoopes, PLLC

[57]

ABSTRACT

This invention discloses to an interlocking insulated panel building system that has expanded polystyrene panels sandwiched between inner and outer oriented strand board (OSB) skins. Structural strength is enhanced and thermal shorts are reduced by use of channels formed from typically 22 gauge (0.03") galvanized steel. The panels are interfitted by a tongue-and-groove system. The components of the system are wall panels, headers, sills, beams, and roof panels.

15 Claims, 8 Drawing Sheets





(12) United States Patent Porter

(10) Patent No.:

US 6,408,594 B1

(45) Date of Patent:

Jun. 25, 2002

(54) REINFORCED STRUCTURAL INSULATED PANELS WITH PLASTIC IMPREGNATED PAPER FACINGS

(76) Inventor: William H. Porter, P.O. Box 249,

Saugatuck, MI (US) 49453

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 09/334,233

(22) Filed: Jun. 16, 1999

(51) Int. Cl.⁷ E04C 2/34 (52) U.S. Cl. 52/794.1; 52/220.1; 52/268;

52/270; 52/309.7; 52/309.11; 52/586.1

590.2, 592.2, 220.1, 20.3

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(List continued on next page.)

Primary Examiner—Carl D. Friedman
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(74) Attorney, Agent, or Firm—Emrich & Dithmar

(57) ABSTRACT

A structural insulated panel for building construction includes a planar, rigid insulating core such as of lightweight plastic foam having opposed surfaces to which are bonded respective plastic impregnated paper (PIP) sheets. Disposed symmetrically either on the inner surfaces of the PIP sheets, and thus within the panel's insulating foam core, or on the outer surfaces of the PIP sheets are spaced reinforcing strips. The reinforcing strips may be flat or formed, such as in the shape of a channel, may be of metal, gypsum composites, or wood, and are provided with an adhesive coating for bonding to the insulating foam core and a PIP sheet. The spaced metal strips increase the panel's bending strength and serve as an attachment base for internal and external finished faces, while the PIP sheets provide the panel with high tensile strength. The adhesive coating on the metal reinforcing strips further increases panel strength. The metal strips may also be provided with an outer gypsum coating to protect the metal strip from heat and/or fire. The panels may be used in walls, roofs or floors. When used in a wall, top and bottom U-shaped metal channels may be respectively positioned on upper and lower edges of the panel and attached to respective upper and lower edges of the reinforcing strips within the panel by conventional means such as screws. Adjacent panels may be joined by metal strips attached such as by screws or clips to the panels' top and bottom edge channels.

39 Claims, 5 Drawing Sheets

